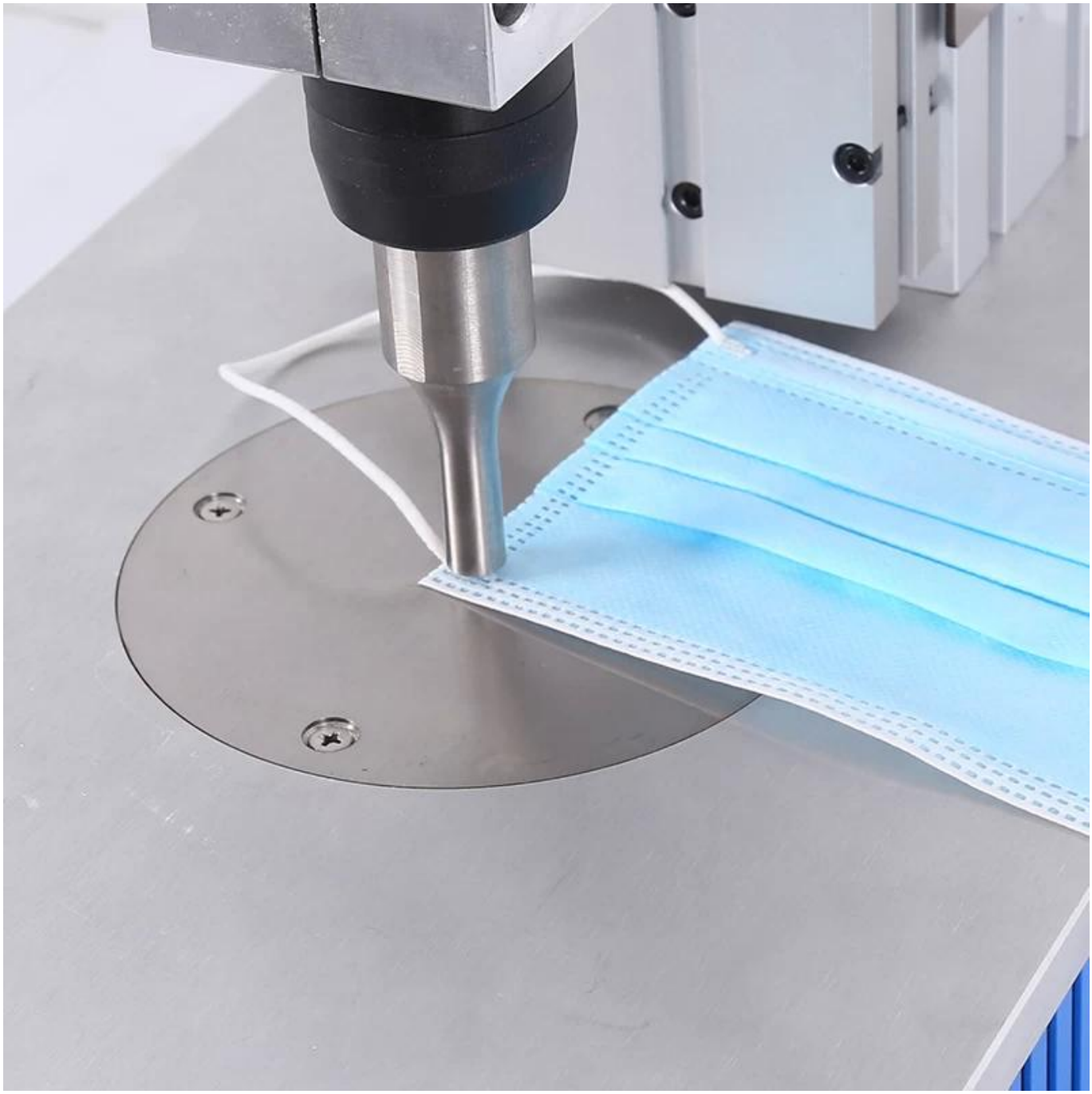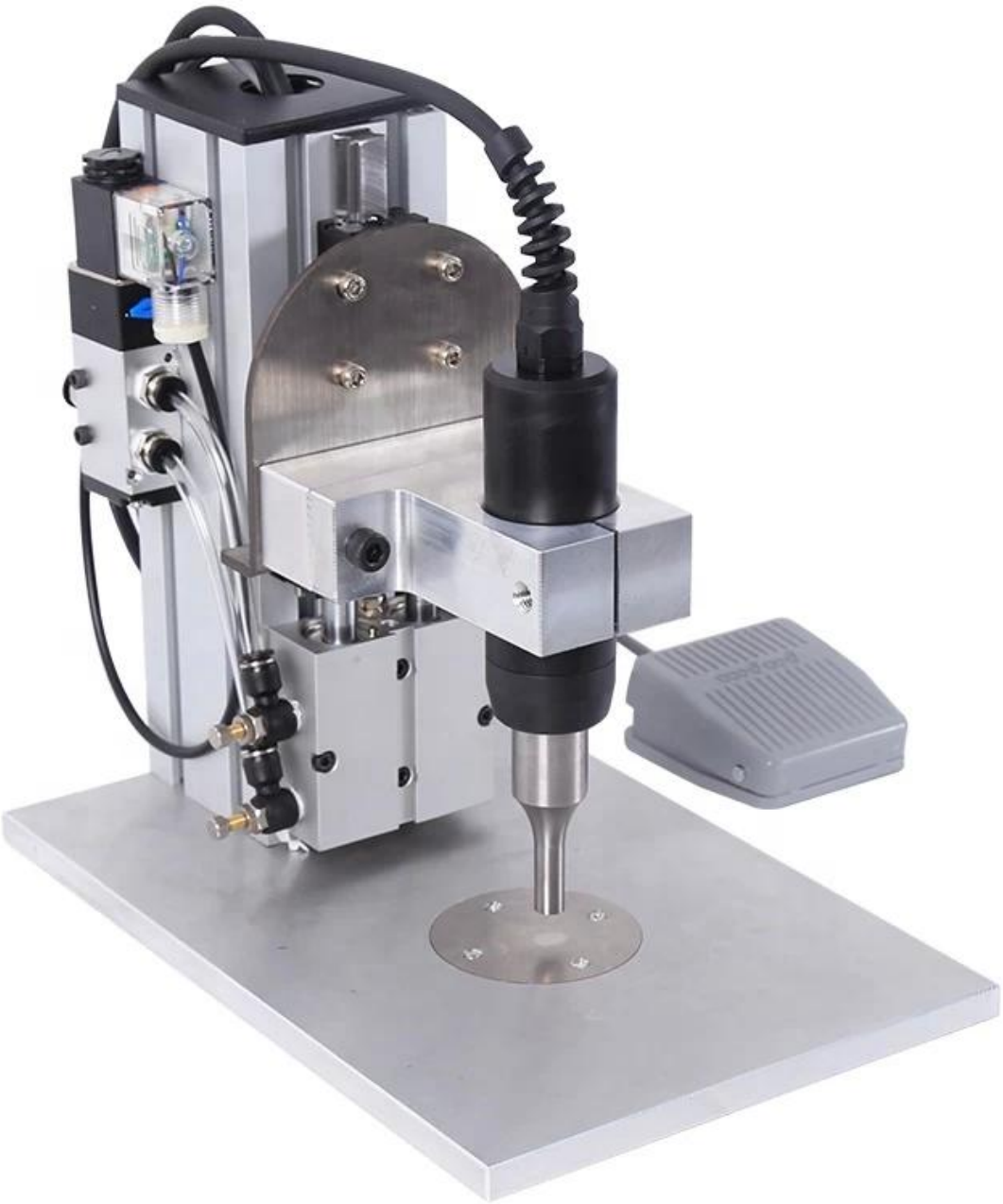Machine de soudure de contour masque masque à ultrasons machine de soudage de boucle d'oreille